



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3489-3-200
Job Sheet 191867



Part No: D3489-3-200

Job Qty: 10 pcs

Part Name: Pip Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 9/17/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-03-10 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	10 pcs	9/17/19	9/17/19	0.00	0.00	Purchasing - 1	MAY 30 2019
		9-89					Purchasing - 2	
		MAR 1 2019					Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	10 pcs	9/17/19	9/17/19	0.00	0.00	Packaging 2 - 1 - B4B	
		x10 P/O. 642854					Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	MAY 30 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S185336



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: D3489-3-200

Job No: 191867

Serial No/Batch: S185336

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/30/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	10 pcs	9/17/19	0.00 0.00		QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
130 Packaging 3-1 - Stock - B4B	10 pcs	9/17/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	9/17/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21

JUN 06 2019

Part Op **100** - (Purchasing) Issue P/O: _____ P/N:806206 Possible Supplier: Jergens
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure material certification is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____) LOCATION : GA
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
806206	Pip Pin D3489-3-200	10 Ea (1 ea)	100-Purchasing	5185335
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	806206	10	0	0
Part Specifications				
Specifications could not be found.				

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DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3489	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE PIP PIN	SCALE NTS
A	06.01.04	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

1) SPECIFICATION: D3489-X-YYY PIP PIN

WHERE 'X' IS THE NOMINAL SIZE IN 1/16THS OF AN INCH
AND 'YYY' IS THE GRIP LENGTH IN TENTHS OF INCHES

FOR EXAMPLE, D3489-3-050 IS 3/16" NOMINAL O.D. WITH 0.50" GRIP

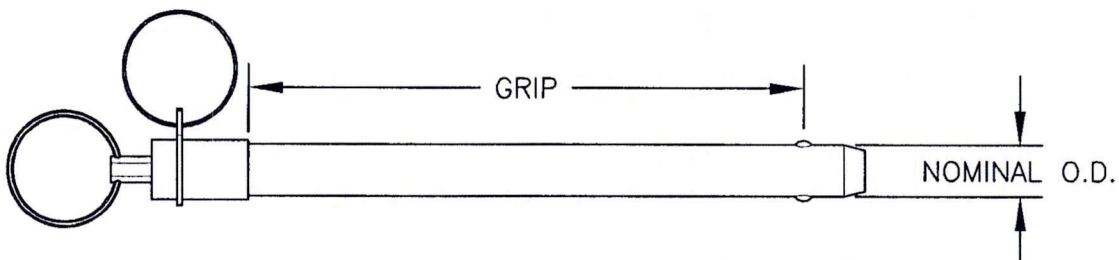
2) ACCEPTABLE SUPPLIERS / PART NUMBERS TO PURCHASE

DART P/N	Nominal O.D.	GRIP	Possible Suppliers	
			JERGENS	REID
D3489-3-050	3/16"	0.50	806200	DARS-000D
D3489-3-075	3/16"	0.75	806201	-
D3489-3-100	3/16"	1.00	806202	DARS-001
D3489-3-125	3/16"	1.25	806203	-
D3489-3-150	3/16"	1.50	806204	-
D3489-3-175	3/16"	1.75	806205	-
D3489-3-200	3/16"	2.00	806206	DARS-004
D3489-3-250	3/16"	2.50	806208	DARS-005
D3489-3-300	3/16"	3.00	806209	-
D3489-4-050	1/4"	0.50	806216	DARS-009
D3489-4-075	1/4"	0.75	806217	-
D3489-4-100	1/4"	1.00	806218	-
D3489-4-125	1/4"	1.25	806219	-
D3489-4-150	1/4"	1.50	806220	DARS-020
D3489-4-175	1/4"	1.75	806221	-
D3489-4-200	1/4"	2.00	806222	DARS-030
D3489-4-250	1/4"	2.50	806224	DARS-035
D3489-4-300	1/4"	3.00	806225	DARS-040
D3489-4-400	1/4"	4.00	808227	DARS-050

3) DESCRIPTION: DOUBLE ACTING, STAINLESS STEEL, QUICK-RELEASE BALL LOCK PINS WITH RING HANDLE

4) MATERIAL: STAINLESS STEEL. MIN. PULL OUT STRENGTH = 200LBS (3/16" PINS) OR 230LBS (1/4" PINS). MIN. DOUBLE SHEAR = 5150LBS (3/16" PINS) OR 9200LBS (1/4" PINS).

5) ALL DIMENSIONS ARE IN INCHES



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RETURN TO
ENGINEERING

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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 191867 ML5

19-03-11

RELEASED
06.03.21 LF



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042854



Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042854
PO Date: 3/12/19
Due Date: 6/12/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:

Special Comments: ORDER NO. 2233007.00
JERGEN SPECIAL ORDER MADE TO ORDER

EMAILED
MAR 12 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191904	806206		Pip Pin As per Dwg D3489 Rev. A	Firmed	-	6/12/19 MAY 16 2019	12 Ea	0 Ea	12 Ea	\$29.60/Ea	\$355.20
Line Item Note Price includes Cert. of Conformance fee of \$13.50 (29.15 + .45 each)												
2	191867	806206		Pip Pin As per Dwg D3489 Rev. A	Firmed	-	9/17/19 MAY 30 2019	10 Ea	0 Ea	10 Ea	\$29.60/Ea	\$296.00
Line Item Note												
3	191906	806206		Pip Pin As per Dwg D3489 Rev. A	Firmed	-	11/15/19	8 Ea	0 Ea	8 Ea	\$29.60/Ea	\$236.80
Grand Total:												\$888.00

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042854



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1271278.01

NEPEAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Order Date 03/12/19

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

* Reprint *

Cust Phone #	Warehouse OTTAWA	F.O.B. DEST	Taken By Sylvie 613-723-880
--------------	---------------------	----------------	--------------------------------

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	042854 ✓	03/12/19	1271278.01	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
-----	-------	----------	------	-------------	-------------

1	030230	18 EA	10 ✓	8	JG-806206 ✓	3/16 DBL ACTION RING HANDLE	806206
*****UPON ARRIVAL SHIP 12 PIECES AND KEEP REMAINDER IN STOCK AS PER REQUESTED BY THE CUSTOMER							

RECEIVED

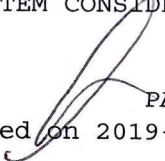
MAY 29 2019

DART AEROSPACE LTD.

→ Missing coc. - advised to use from last shipment.

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL  PACK  DATE 5/28/19
Printed on 2019-05-28 at 14:43



15700 S. Waterloo Road, Cleveland, Ohio 44110 (216-486-5540)

CERTIFICATE OF CONFORMANCE

This is to certify that contractual requirements have been complied with in the manufacture of these items. It has been determined that these items and all associated test and inspection data are in conformance with applicable engineering drawings and specifications. Mercury and Asbestos free.

1. Consignee:

P.O. Number:

220200

Haskins Industrial Inc
5-52 Antares Drive
Nepean, ON K2E 7Z1
Canada

2. Sold To:

P.O. Number:

Part Number	Description	Customer P/N	Quantity	Lot No.
806206 DAS 61 9-89	KLP, DBL ACT RING, 3/16 x 2.0 SS		30	J199304

Comments:

I

ADON COLE
(Printed Name)

certify that the information furnished above is true and correct.

Signature

(Signature)
(QA Liason)

Date

5/13/19